

Part A  
 Flight Tube  
 Quantity: 1  
 Tolerances:  $\pm 0.010$ "  
 unless otherwise noted  
 Scale: Full

Materials:  
 1: SS304  
 2: SS304 tubing,  
 1.25" O.D., 16 ga.  
 3: SS304

Drill thru, 4 holes  
 $0.312" +0.000/-0.001"$   
 placed as shown on a  
 $2.375"$  dia circle as  
 shown to within  
 $0.001"$  of true  
 position. Part D  
 will key into holes

Note: L60 fi  
 part 1

