Part R
Inner flight tube
Quantity: 1
Scale: Full
Tolerances: 0.010" unless otherwise specified
Materials: 2.0" O.D., 16 ga. SS304 tubing
SS304 sheet metal for ring
30 l.p.i. SS304 mesh, provided

6 evenly spaced 4-40 clearance holes on a 2.500" diameter bolt circle to within 0.002" t.p. Should match bolt circle on Part Q.

Line inside of cylinder with mesh, spot weld to secure.

Section A-A, drawn for clarity without mesh lining

Corners of cut-outs may be filleted

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Jan. 31, 2000
2-9003