

Part R
 Inner flight tube
 Quantity: 1
 Scale: Full
 Tolerances: 0.010" unless otherwise specified
 Materials: 2.0" O.D., 16 ga. SS304 tubing
 SS304 sheet metal for ring
 30 l.p.i. SS304 mesh, provided

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 Jan. 31, 2000
 2-9003

6 evenly spaced 4-40 clearance holes
 on a 2.500" diameter bolt circle to
 within 0.002" t.p. Should match bolt
 circle on Part Q.

Line inside of cylinder with
 mesh, spot weld to secure.

