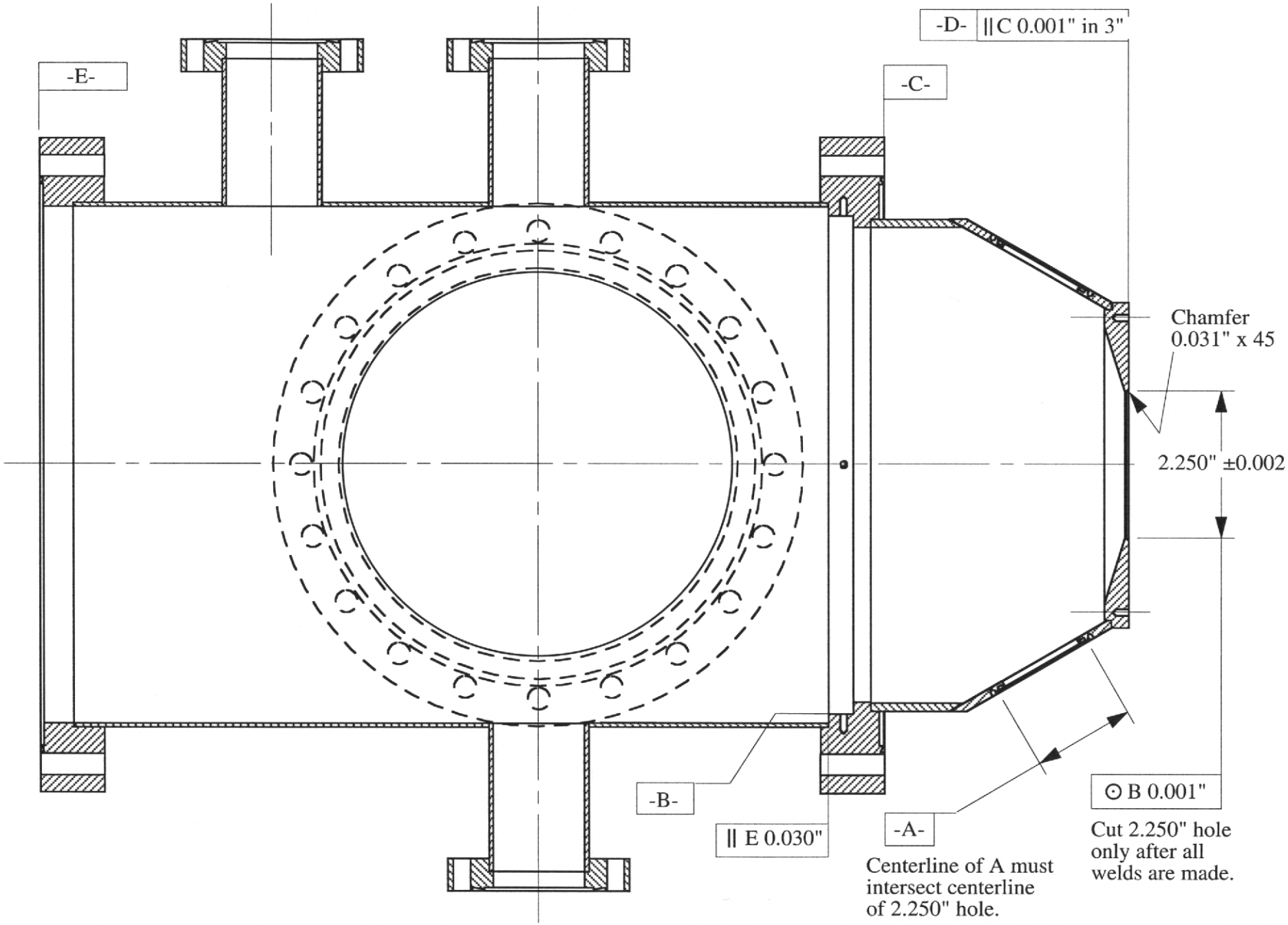
-E-
-D- ||C 0.001" in 3"
-C-
Chamfer
0.031" x 45
2.250" ±0.002
-B-
|| E 0.030"
-A-
⊙ B 0.001"
Cut 2.250" hole
only after all
welds are made.
Centerline of A must
intersect centerline
of 2.250" hole.