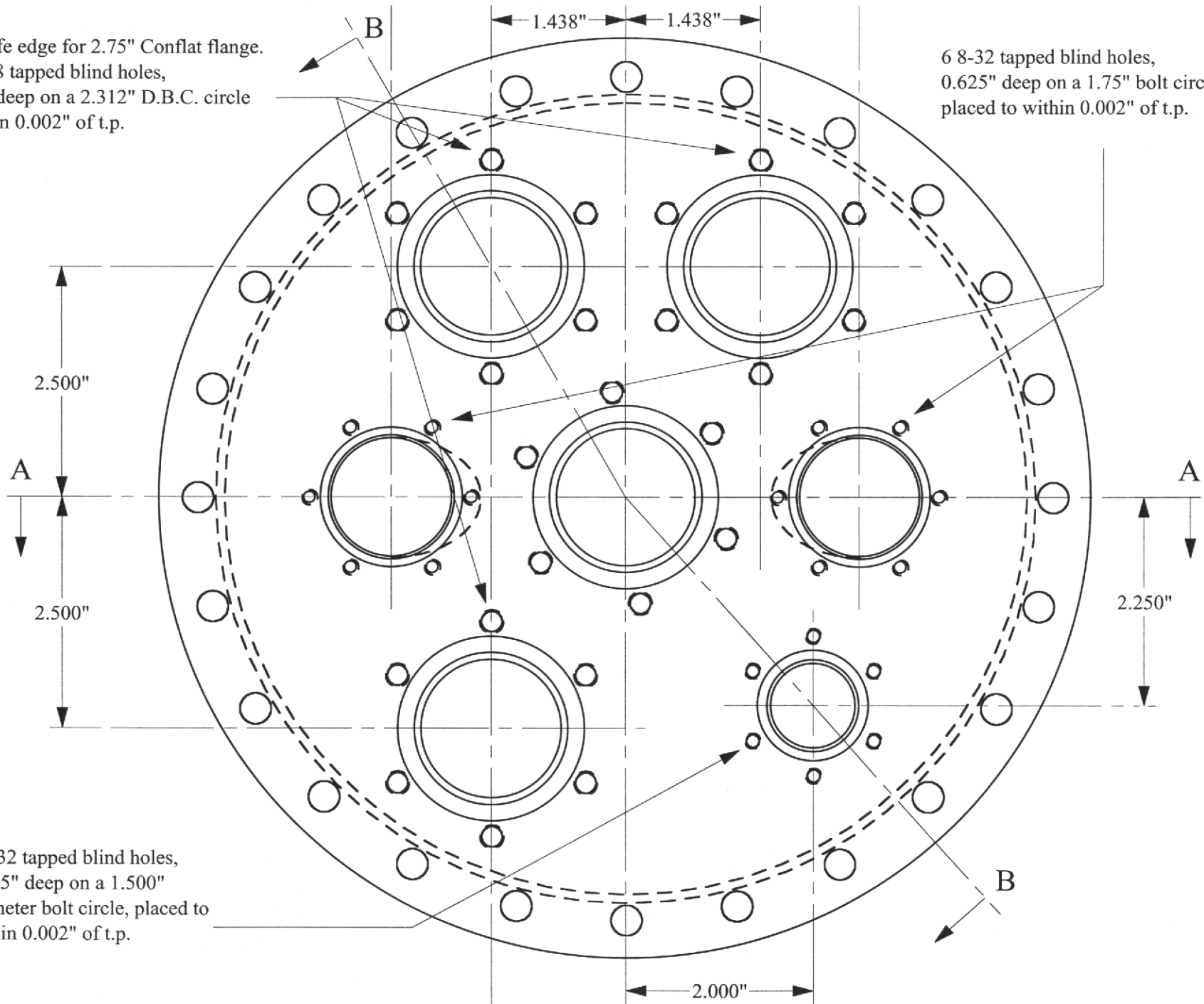


Cut knife edge for 2.75" Conflat flange.  
6 1/4-28 tapped blind holes,  
0.625" deep on a 2.312" D.B.C. circle  
to within 0.002" of t.p.

6 8-32 tapped blind holes,  
0.625" deep on a 1.75" bolt circle,  
placed to within 0.002" of t.p.



6 8-32 tapped blind holes,  
0.625" deep on a 1.500"  
diameter bolt circle, placed to  
within 0.002" of t.p.