Part O
Flight Tube
Quantity: 1
Tolerances: +/- 0.010" unless otherwise noted
Scale: Full

Materials:
1: SS304 plate similar to Part M, but no chamfer is necessary on the 0.25" orifice
2: SS304 tubing, 1.25" O.D., 16 ga.
3: SS304

Cut corners sharp to accommodate Part P, which must key in to

6 4-40 clearance through holes, placed as shown on a 1.500" bolt circle within 0.002" of t.p. Relative orientation of the holes in the 2 bolt circles is important.

4 of 6 evenly spaced 4-40 clearance through holes, placed as shown on a 1.500" bolt circle within 0.002" of t.p., with counterbores as indicated.