Part A
Flight Tube
Quantity: 1
Tolerances: ±0.010” unless otherwise noted
Scale: Full
Materials:
1: SS304
2: SS304 tubing, 1.25” O.D., 16 ga.
3: SS304

Drill thru, 4 holes 0.312” +0.000/-0.001” placed as shown on a 2.375” dia circle as shown to within 0.001” of true position. Part D will key into holes.

Six 4-40 clearance through holes, placed as shown on a 1.500” bolt circle within 0.002” of t.p. Relative orientation of holes in part 1 and 3 important.

Chamfer 0.031” x 45

Note: L60 fi part 1